# WISCONSIN DEPARTMENT OF REGULATION & LICENSING



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### STATE OF WISCONSIN BEFORE THE REAL ESTATE BOARD

IN THE MATTER OF THE REAL ESTATE:

SALESPERSON LICENSE OF : ORDER OF SUSPENSION

:

BRETT POLENSKY, : LS0502012REB

LICENSEE :

To: Brett Polensky

1020 Wilbur Street Watertown, WI 53098

On February 1, 2005, the Department of Regulation and Licensing issued an Order granting Brett Polensky a limited license (#94-62635) to practice as a real estate salesperson in the state of Wisconsin. By the terms of the department's order, Mr. Polensky's license was suspended for five years, with that suspension being immediately stayed and Mr. Polensky being placed on a limited license. The Order further provided that failure by Mr. Polensky to comply with the limitations of his license would result in removal of the stay and re-imposition of the suspension.

The Department Monitor has received information that Mr. Polensky is in substantial violation of the February 1, 2005 order. Mr. Polensky has failed to abstain from personal use of alcohol and was charged with Operating While Intoxicated (4<sup>th</sup> offense) on or about May 13, 2006. Mr. Polensky has also failed to comply with other requirements of the order.

#### **ORDER**

NOW, THEREFORE, IT IS HEREBY ORDERED that the stay of suspension is removed and the limited real estate salesperson license of Brett Polensky (#94-62635) is SUSPENDED.

This Order shall become effective on September 18, 2006.

STATE OF WISCONSIN REAL ESTATE BOARD

Peter Sveum 9/14/06